



■ **CARBIDE**

REFERENCE	DESCRIPTION	GEOMETRY	GENERAL GUIDE LINES*	SUGGESTED CUTTING SPEED
<b>FOR SS Tip Holder Series</b>				
•CNTR-FCG-1 •CNTR-TCG-2	CNTR-FOCG-5-06-4-02* CNTR-TOCG-5-06-4-02*	Chip Breaker Chip Breaker, T		100-200m/min
<b>For S Tip Holder Series</b>				
•CNTR-FAG-15 •CNTR-TAG-25	CNTR-FOAG-5-08-4-04 CNTR-TAOG-5-08-4-04	Chip Breaker Chip Breaker, T		100-200m/min
<b>For A, B, C, D &amp; E Tip Holder Series</b>				
•CNTR-FBG-17 •CNTR-TBG-27	CNTR-FOBG-5-11-3-04 CNTR-TOBG-5-11-3-04	Chip Breaker Chip Breaker, T	Light to medium cutting of steels, medium cutting of cast iron. Good wear resistance from hard coating which is comparable to CBN hardness.	100-200m/min

\* **WARNING:** 0,20mm nose radius - value of radius must be changed accordingly on machine screen.

\* General Guide Lines. Performance of cutters may vary depending upon actual make-up of material machined.