



■ **CBN**

REFERENCE	DESCRIPTION	GEOMETRY	GENERAL GUIDE LINES*	SUGGESTED CUTTING SPEED
<b>FOR SS Tip Holder Series</b>				
•FT-06-10	CNTR-TOAN-1-06-1-02*	Flat, T	Standard - All purpose cutter.	150-250m/min
•FT-06-11	CNTR-TOAN-2-06-2-02*	Flat, T	Any sintered alloys and cast irons presenting machining difficulties.	100-300m/min
<b>For S Tip Holder Series</b>				
•FT-08-10	CNTR-TOAN-1-08-1-04	Flat, T	Standard - All purpose cutter.	150-250m/min
•FT-08-11	CNTR-TOBN-2-08-2-04	Flat, T	Any sintered alloys and cast irons presenting machining difficulties.	100-300m/min
<b>For A, B, C, D &amp; E Tip Holder Series</b>				
•FT-11-10	CNTR-TOBN-1-11-1-04	Flat, T	Standard - All purpose cutter.	150-250m/min
•FT-11-11	CNTR-TOBN-2-11-2-04	Flat, T	Any sintered alloys and cast irons presenting machining difficulties.	100-300m/min

\* **WARNING:** 0,20mm nose radius - value of radius must be changed accordingly on machine screen.

\* General Guide Lines. Performance of cutters may vary depending upon actual make-up of material machined.