



■ CERMET

REFERENCE	DESCRIPTION	GEOMETRY	GENERAL GUIDE LINES*	SUGGESTED CUTTING SPEED
FOR SS Tip Holder Series				
•CNTR-FCK-1	CNTR-FOCK-4-06-4-02*	Chip Breaker	Conventional cermet fragile for interrupted cut.	80-200m/min
•CNTR-TCK-2	CNTR-TOCK-4-06-4-02*	Chip Breaker, T		
For S Tip Holder Series				
•CNTR-FAK-7	CNTR-FOAK-4-08-3-04	Chip Breaker	Conventional cermet. Good finish of very hard steels which do not present any particular machining difficulties and Beryllium. Fragile for interrupted cut.	80-200m/min
•CNTR-TAK-8	CNTR-TOAK-4-08-3-4	Chip Breaker, T		
For A, B, C, D & E Tip Holder Series				
•CNTR-FAK-5	CNTR-FOAK-4-11-3-04	Chip Breaker.	Conventional cermet. Good finish of very hard steels which do not present any particular machining difficulties and Beryllium. Fragile for interrupted cut.	80-200m/min
•CNTR-TAK-6	CNTR-TOAK-4-11-3-04	Chip Beaker, T		

* **WARNING:** 0,20mm nose radius - value of radius must be changed accordingly on machine screen.

* General Guide Lines. Performance of cutters may vary depending upon actual make-up of material machined.