



■ **PCD**

REFERENCE	DESCRIPTION	GEOMETRY	GENERAL GUIDE LINES*	SUGGESTED CUTTING SPEED
<b>FOR SS Tip Holder Series</b>				
•CNTR-FCP-1 •CNTR-TCP-2	CNTR-FOCP-3-06-4-04 CNTR-TOCP-3-06-4-04	Sharpened, 10° Sharpened, 10°, T	PCD with positive cut for high level finishes. Use on Non-Ferrous Metals only (Beryllium, Aluminum, Copper, Bronze...).	400-600m/min
<b>For S Tip Holder Series</b>				
•CNTR-FAP-13 •CNTR-TAP-23	CNTR-FOAP-3-08-2-04 CNTR-TOAP-3-08-2-04	Flat Flat, T	Economical PCD with negative cut without chamfer. Less fragile. Use on Non-Ferrous Metals only. (Beryllium, Aluminum, Copper, Bronze...). Roughing & finishing.	400-600m/min
<b>For A, B, C, D &amp; E Tip Holder Series</b>				
•CNTR-FAP-9 •CNTR-TAP-10	CNTR-FOAP-3-11-4-04 CNTR-TOAP-3-11-4-04	Sharpened, 10° Sharpened, 10°, T	PCD with positive cut for high level finishes. Use on Non-Ferrous Metals only (Beryllium, Aluminum, Copper, Bronze...).	400-600m/min
•CNTR-FAP-11 •CNTR-TAP-21	CNTR-FOAP-3-11-2-04 CNTR-TOAP-3-11-2-04	Flat Flat, T	Economical PCD with negative cut without chamfer. Less fragile. Use on Non-Ferrous Metals only. (Beryllium, Aluminum, Copper, Bronze...). Roughing & finishing.	400-600m/min

\* General Guide Lines. Performance of cutters may vary depending upon actual make-up of material machined.