

## EPOC<sup>™</sup> FAMILY TIP HOLDERS 3-Axis FIXED-TURNING® Machines: EPOC<sup>™</sup>, EPOC-CS<sup>™</sup>, EPOC-XL<sup>™</sup>





NEWEN	PILOT DIAMETER (Reference for Tip-Holder	MACHINING CAPACITY		TIP-HOLDER	стоск	GENERAL APPLICATIONS		
REFERENCE	Machining Capacity)	Minimum Diameter	Maximum Diameter	OAL				
EPC-SS25	4mm (.1575")	13.4mm (.53")	60.3mm (2.37")	25mm (.984")	YES	Motorcycle and automotive cylinder head valve seats, from Ø14mm (.55")		
EPC-SS35	4mm (.1575")	13.4mm (.53")	60.3mm (2.37")	35mm (1.38")	YES	Tuning - Motorcycle and automotive cylinder		
EPC-SS45	4mm (.1575")	13.4mm (.53")	60.3mm (2.37")	45mm (1.77")	YES	head valve seats, from Ø14mm (.55")		
EPC-S40	5mm (.1968")	17.1mm (.67")	65.3mm (2.57")	40mm (1.58")	YES	Motorcycle and automotive cylinder head valve seats, from Ø17mm (.67")		
EPC-S50	5mm (.1968")	17.1mm (.67")	65.3mm (2.57")	50mm (1.97")	YES	Tuning - Motorcycle and automotive cylinder		
EPC-S60	5mm (.1968")	17.1mm (.67")	65.3mm (2.57")	60mm (2.36")	YES	head valve seats, from Ø17mm (.67")		
EPC-S70	5mm (.1968")	17.1mm (.67")	65.3mm (2.57")	70mm (2.76")	YES	Cam-bucket housings, from Ø17mm (.67")		
EPC-A40	6mm (.2362")	21.5mm (.85")	68.7mm (2.71")	40mm (1.58")	YES	Common cars and trucks		
EPC-A50	6mm (.2362")	21.5mm (.85")	68.7mm (2.71")	50mm (1.97")	YES	Tuning - Cars		
EPC-A60	6mm (.2362")	21.5mm (.85")	68.7mm (2.71")	60mm (2.36")	YES	runing - Cars		
EPC-B40	9.52mm (.375")	35mm (1.38")	75.7mm (2.98")	40mm (1.58")	YES			
EPC-B50	9.52mm (.375")	35mm (1.38")	75.7mm (2.98")	50mm (1.97")	YES			
EPC-B60	9.52mm (.375")	35mm (1.38")	75.7mm (2.98")	60mm (2.36")	YES	Industrial Engine Cylinder Heads		
EPC-B70	9.52mm (.375")	35mm (1.38")	75.7mm (2.98")	70mm (2.76")	YES			

## Note:

• It is recommended to select an "S" series tip holder to machine valve seats ranging in diameter from 17mm to 22mm (.67" to .87").

• For diameters greater than 22mm (.87"), use an "A" series tip holder, the cutters are more affordable and stronger. Likewise, it is advised **not to use** an "SS" series tip holder to machine diameters greater than 18mm (.71").

• From 18mm (.71") on, it is recommended to use an "S" series tip holder, less restricted in terms of depth of cut and feed rate.



the new standard in valve seat machining<sup>™</sup>



# EPOC<sup>™</sup> FAMILY TIP HOLDERS 3-Axis FIXED-TURNING® Machines: EPOC<sup>™</sup>, EPOC-CS<sup>™</sup>, EPOC-XL<sup>™</sup>





TIP-HOLDER **STOCK** NEWEN PILOT DIAMETER MACHINING CAPACITY **GENERAL APPLICATIONS** (Reference for Tip-Hold Machining Capacity) REFERENCE OAL Minimum Diameter Maximum Diameter EPC-C40 9.52mm (.375") 49.6mm (1.95") 91.7mm (3.61") 40mm (1.58") YES Industrial Engine & Car Cylinder Heads EPC-C50 9.52mm (.375") 49.6mm (1.95") 91.7mm (3.61") 50mm (1.97") YES EPC-C60 9.52mm (.375") 49.6mm (1.95") 91.7mm (3.61") 60mm (2.36") YES EPC-D40 9.52mm (.375") 60.3mm (2.37") 104.7mm (4.12") 40mm (1.58") YES Industrial Engine Cylinder Heads EPC-E40 9.52mm (.375") 95.3mm (3.75") 125.4mm (4.94") 40mm (1.58") YES

Note:

• It is recommended to select an "S" series tip holder to machine valve seats ranging in diameter from 17mm to 22mm (.67" to .87").

• For diameters greater than 22mm (.87"), use an "A" series tip holder, the cutters are more affordable and stronger. Likewise, it is advised **not to use** an "SS" series tip holder to machine diameters greater than 18mm (.71").

• From 18mm (.71") on, it is recommended to use an "S" series tip holder, less restricted in terms of depth of cut and feed rate.



the new standard in valve seat machining<sup>™</sup>



### EPOC-XL<sup>™</sup>

3-Axis FIXED-TURNING® Machines Carriage Extensions & Respective Counterweights







### EPOC-XL<sup>™</sup>

3-Axis FIXED-TURNING® Machines Carriage Extensions & Respective Counterweights

NEWEN REFERENCE	PILOT DIAMETER (Reference for Tip-Holder Machining Capacity)		TIP-HOLDER	<b>STOCK</b>			
			-XL90	EPC-XL135 EPC-XL200		OAL	
		Minimum Diameter	Maximum Diameter	Maximum Diameter	Maximum Diameter		
EPC-SS25	4mm (.1575")	13.4mm (.53")	60.2mm (2.37")			25mm (.984")	YES
EPC-SS35	4mm (.1575")	13.4mm (.53")	60.2mm (2.37")	N/A	N/A	35mm (1.38")	YES
EPC-SS45	4mm (.1575")	13.4mm (.53")	60.2mm (2.37")			45mm (1.77")	YES
EPC-S40	5mm (.1968")	17.1mm (.67")	62.2mm (2.45")			40mm (1.58")	YES
EPC-S50	5mm (.1968")	17.1mm (.67")	62.2mm (2.45")	N/A	N/A	50mm (1.97")	YES
EPC-S60	5mm (.1968")	17.1mm (.67")	62.2mm (2.45")			60mm (2.36")	YES
EPC-S70	5mm (.1968")	17.1mm (.67")	62.2mm (2.45")			70mm (2.76")	YES
EPC-A40	6mm (.2362")	21.5mm (.85")	68.6mm (2.70")			40mm (1.58")	YES
EPC-A50	6mm (.2362")	21.5mm (.85")	68.6mm (2.70")	N/A	N/A	50mm (1.97")	YES
EPC-A60	6mm (.2362")	21.5mm (.85")	68.6mm (2.70")			60mm (2.36")	YES
EPC-B40	9.52mm (.375")	35mm (1.38")	75.6mm (2.98")	119.2mm (4.69")	190.4mm (7.50")	40mm (1.58")	YES
EPC-B50	9.52mm (.375")	35mm (1.38")	75.6mm (2.98")	119.2mm (4.69")	190.4mm (7.50")	50mm (1.97")	YES
EPC-B60	9.52mm (.375")	35mm (1.38")	75.6mm (2.98")	119.2mm (4.69")	190.4mm (7.50")	60mm (2.36")	YES
EPC-B70	9.52mm (.375")	35mm (1.38")	75.6mm (2.98")	119.2mm (4.69")	190.4mm (7.50")	70mm (2.76")	YES
EPC-C40	9.52mm (.375")	49.6mm (1.95")	91.6mm (3.61")	135.2mm (5.32")	206.4mm (8.13")	40mm (1.58")	YES
EPC-C50	9.52mm (.375")	49.6mm (1.95")	91.6mm (3.61")	135.2mm (5.32")	206.4mm (8.13")	50mm (1.97")	YES
EPC-C60	9.52mm (.375")	49.6mm (1.95")	91.6mm (3.61")	135.2mm (5.32")	206.4mm (8.13")	60mm (2.36")	YES
EPC-D40	9.52mm (.375")	60.3mm (2.37")	104.6mm (4.12")	148.2mm (5.84")	219.4mm (8.64")	40mm (1.58")	YES
EPC-E40	9.52mm (.375")	95.3mm (3.75")	125.3mm (4.93")	168.9mm (6.65")	240.1mm (9.45")	40mm (1.58")	YES

## Note:

• It is recommended to select an "S" series tip holder to machine valve seats ranging in diameter from 17mm to 22mm (.67" to .87").

• For diameters greater than 22mm (.87"), use an "A" series tip holder, the cutters are more affordable and stronger. Likewise, it is advised **not to use** an "SS" series tip holder to machine diameters greater than 18mm (.71").

• From 18mm (.71") on, it is recommended to use an "S" series tip holder, less restricted in terms of depth of cut and feed rate.