

| NEWEN REFERENCE | PILOT DIAMETER (Reference for Tip-Holder Machining Capacity) | MACHINING CAPACITY |  | TIP-HOLDEROAL | stock | GENERAL APPLICATIONS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Minimum Diameter | Maximum Diameter |  |  |  |
| EPC-SS25 | 4mm (.1575") | 13.4 mm (.53") | 60.3 mm (2.37") | 25mm (.984") | YES | Motorcycle and automotive cylinder head valve seats, from Ø14mm (.55") |
| EPC-SS35 <br> EPC-SS45 | $\begin{aligned} & 4 \mathrm{~mm}\left(.1575^{\prime \prime}\right) \\ & 4 \mathrm{~mm}\left(.1575^{\prime \prime}\right) \end{aligned}$ | $\begin{aligned} & 13.4 \mathrm{~mm}\left(.53^{\prime \prime}\right) \\ & 13.4 \mathrm{~mm}\left(.53^{\prime \prime}\right) \end{aligned}$ | $60.3 \mathrm{~mm}\left(2.37^{\prime \prime}\right)$ <br> 60.3 mm (2.37") | $\begin{aligned} & 35 \mathrm{~mm}(1.38 ") \\ & 45 \mathrm{~mm}\left(1.77^{\prime \prime}\right) \end{aligned}$ | YES <br> YES | Tuning - Motorcycle and automotive cylinder head valve seats, from Ø14mm (.55") |
| EPC-S40 | 5 mm (.1968") | 17.1 mm (.67") | 65.3 mm (2.57") | 40mm (1.58") | YES | Motorcycle and automotive cylinder head valve seats, from Ø17mm (.67") |
| EPC-S50 EPC-S60 | 5 mm (.1968") 5 mm (.1968") | $17.1 \mathrm{~mm}\left(.67{ }^{\prime \prime}\right)$ $17.1 \mathrm{~mm}\left(.67{ }^{\prime \prime}\right)$ | 65.3 mm (2.57") 65.3 mm (2.57") | 50 mm (1.97") <br> $60 \mathrm{~mm}(2.36$ " $)$ | $\begin{aligned} & \text { YES } \\ & \text { YES } \end{aligned}$ | Tuning - Motorcycle and automotive cylinder head valve seats, from Ø17mm (.67") |
| EPC-S70 | 5 mm (.1968") | 17.1 mm (.67") | 65.3 mm (2.57") | 70 mm (2.76") | YES | Cam-bucket housings, from Ø17mm (.67") |
| EPC-A40 | 6 mm (.2362") | 21.5 mm (.85") | 68.7 mm (2.71") | 40mm (1.58") | YES | Common cars and trucks |
| EPC-A50 | 6 mm (.2362") | 21.5 mm (.85") | 68.7 mm (2.71") | 50mm (1.97") | YES | Tuning - Cars |
| EPC-A60 | 6 mm (.2362") | 21.5 mm (.85") | 68.7 mm (2.71") | 60mm (2.36") | YES |  |
| EPC-B40 | 9.52 mm ( $.375^{\prime \prime}$ ) | 35 mm (1.38") | 75.7 mm (2.98") | 40 mm (1.58") | YES |  |
| EPC-B50 | 9.52 mm (.375") | 35 mm (1.38") | 75.7 mm (2.98") | 50 mm (1.97") | YES | Industrial Engine Cylinder Heads |
| EPC-B60 | 9.52 mm ( .375 ") | 35 mm (1.38") | 75.7 mm (2.98") | 60mm (2.36") | YES |  |
| EPC-B70 | 9.52 mm (.375") | 35 mm (1.38") | 75.7 mm (2.98") | 70 mm (2.76") | YES |  |

Note:

- It is recommended to select an " S " series tip holder to machine valve seats ranging in diameter from 17 mm to 22 mm ( .67 " to $.87^{\prime \prime}$ ).
- For diameters greater than 22 mm (.87"), use an "A" series tip holder, the cutters are more affordable and stronger. Likewise, it is advised not to use an "SS" series tip holder to machine diameters greater than $18 \mathrm{~mm}\left(.71^{\prime \prime}\right)$.
- From $18 \mathrm{~mm}(.71$ ") on, it is recommended to use an " S " series tip holder, less restricted in terms of depth of cut and feed rate.
EPC-C40 EPC-C50 EPC-C60

$\square$

Single Point Cutters need to seat properly within tip-holder. Please check your tip-holders on a regular basis and replace them as needed to maintain optimum machining quality.

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| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Minimum Diameter | Maximum Diameter |  |  |  |
| EPC-C40 | 9.52 mm (.375") | 49.6mm (1.95") | 91.7 mm (3.61") | 40 mm (1.58") | YES |  |
| EPC-C50 | 9.52 mm (.375") | 49.6mm (1.95") | 91.7 mm (3.61") | 50 mm (1.97") | YES | Industrial Engine \& Car Cylinder Heads |
| EPC-C60 | 9.52 mm (.375") | 49.6mm (1.95") | 91.7 mm (3.61") | 60 mm (2.36") | YES |  |
| EPC-D40 | 9.52 mm ( $.375^{\prime \prime}$ ) | 60.3 mm (2.37") | 104.7 mm (4.12") | 40 mm (1.58") | YES | Industrial Engine Cylinder Heads |
| EPC-E40 | 9.52 mm (.375") | 95.3 mm (3.75") | 125.4 mm (4.94") | 40 mm (1.58") | YES |  |

## Note:

- It is recommended to select an " S " series tip holder to machine valve seats ranging in diameter from 17 mm to 22 mm ( .67 " to .87 ").
- For diameters greater than $22 \mathrm{~mm}(.87$ "), use an "A" series tip holder, the cutters are more affordable and stronger. Likewise, it is advised not to use an "SS" series tip holder to machine diameters greater than $18 \mathrm{~mm}\left(.71^{\prime \prime}\right)$.
- From 18 mm (. 71 ") on, it is recommended to use an " S " series tip holder, less restricted in terms of depth of cut and feed rate.



## ■ EPC-XL200 Carriage Extension



EPC-XL200CW-EXT
Counterweight Extension Kit

[ H 品D-TUNNG
the new standard
in valve seat machining ${ }^{\text {TM }}$
-NEV/EN.

EPOC-XL ${ }^{\text {m }}$
3-Axis FIXED-TURNING® Machines Carriage Extensions
\& Respective Counterweights

| NEWEN REFERENCE | PILOT DIAMETER (Reference for Tip-Holder Machining Capacity) | MACHINING CAPACITY |  |  |  | TIP-HOLDEROAL | STOCK |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | EPC-XL90 |  | EPC-XL135 | EPC-XL200 |  |  |
|  |  | Minimum Diameter | Maximum Diameter | Maximum Diameter | Maximum Diameter |  |  |
| EPC-SS25 | 4 mm (.1575") | 13.4 mm (.53") | 60.2 mm (2.37") | N/A | N/A | 25mm (.984") | YES |
| EPC-SS35 | 4 mm (.1575") | 13.4 mm (.53") | 60.2 mm (2.37") |  |  | 35 mm (1.38") | YES |
| EPC-SS45 | 4 mm (.1575") | 13.4 mm (.53") | 60.2 mm (2.37") |  |  | 45mm (1.77") | YES |
| EPC-S40 | 5 mm (.1968") | 17.1 mm (.67") | 62.2 mm (2.45") | N/A | N/A | 40 mm (1.58") | YES |
| EPC-S50 | 5 mm (.1968") | 17.1 mm (.67") | 62.2 mm (2.45") |  |  | 50 mm (1.97") | YES |
| EPC-S60 | 5 mm (.1968") | 17.1 mm (.67") | 62.2 mm (2.45") |  |  | 60mm (2.36") | YES |
| EPC-S70 | 5 mm (.1968") | 17.1 mm (.67") | 62.2 mm (2.45") |  |  | 70 mm (2.76") | YES |
| EPC-A40 | 6 mm (.2362") | 21.5 mm (.85") | 68.6 mm (2.70") | N/A | N/A | 40mm (1.58") | YES |
| EPC-A50 | 6 mm (.2362") | 21.5 mm (.85") | 68.6 mm (2.70") |  |  | 50 mm (1.97") | YES |
| EPC-A60 | 6 mm (.2362") | 21.5 mm (.85") | 68.6 mm (2.70") |  |  | 60mm (2.36") | YES |
| EPC-B40 | 9.52 mm (.375") | 35 mm (1.38") | 75.6 mm (2.98") | 119.2mm (4.69") | 190.4mm (7.50") | 40mm (1.58") | YES |
| EPC-B50 | 9.52 mm ( .375 ") | 35 mm (1.38") | 75.6 mm (2.98") | 119.2 mm (4.69") | 190.4mm (7.50") | 50mm (1.97") | YES |
| EPC-B60 | 9.52 mm (.375") | 35 mm (1.38") | 75.6 mm (2.98") | 119.2mm (4.69") | 190.4mm (7.50") | 60mm (2.36") | YES |
| EPC-B70 | 9.52 mm (.375") | 35 mm (1.38") | 75.6 mm (2.98") | 119.2mm (4.69") | 190.4mm (7.50") | 70 mm (2.76") | YES |
| EPC-C40 | 9.52 mm (.375") | 49.6 mm (1.95") | 91.6 mm (3.61") | 135.2 mm (5.32") | 206.4 mm (8.13") | 40 mm (1.58") | YES |
| EPC-C50 | 9.52 mm ( .375 ") | 49.6mm (1.95") | 91.6 mm (3.61") | 135.2mm (5.32") | 206.4 mm (8.13") | 50 mm (1.97") | YES |
| EPC-C60 | 9.52 mm (.375") | 49.6mm (1.95") | 91.6 mm ( 3.61 ") | 135.2 mm (5.32") | 206.4 mm (8.13") | 60mm (2.36") | YES |
| EPC-D40 | 9.52 mm (.375") | 60.3 mm (2.37") | 104.6mm (4.12") | 148.2 mm (5.84") | 219.4 mm (8.64") | 40mm (1.58") | YES |
| EPC-E40 | 9.52 mm (.375") | 95.3 mm (3.75") | 125.3mm (4.93") | 168.9 mm (6.65") | 240.1 mm (9.45") | 40mm (1.58") | YES |

## Note:

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- For diameters greater than 22 mm (.87"), use an " $A$ " series tip holder, the cutters are more affordable and stronger. Likewise, it is advised not to use an "SS" series tip holder to machine diameters greater than $18 \mathrm{~mm}\left(.71^{\prime \prime}\right)$.
- From $18 \mathrm{~mm}(.71$ ") on, it is recommended to use an " S " series tip holder, less restricted in terms of depth of cut and feed rate.

